

24th AFA Int'l. Technical Fertilizers Conference & Exhibition

22 - 24 November 2011, Amman, Jordan

Best Available Technology in Fertilizer Industry :

Energy / Water Optimization – HSE - Operations and Equipment – R&D

**Replacement of High Pressure Scrubber
in SAFCO-II Urea Plant**

الإتحاد العربي للأسمدة

Arab Int'l. Organization هيئة عربية دولية

Arab Fertilizers Association

Since 1975
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**REPLACEMENT
OF
HIGH PRESSURE SCRUBBER
AT
SAFCO UREA PLANT,
JUBAIL, SAUDI ARABIA**

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OBJECTIVE

To Share SAFCO experience in,

- ▶ Replacing old H.P. Scrubber with new one to Enhance SF-II Urea Plant Reliability.

Events captured during successful replacement of new High Pressure equipment is shared to the benefit of all SABIC Plants.

CHALLENGES IN HAND

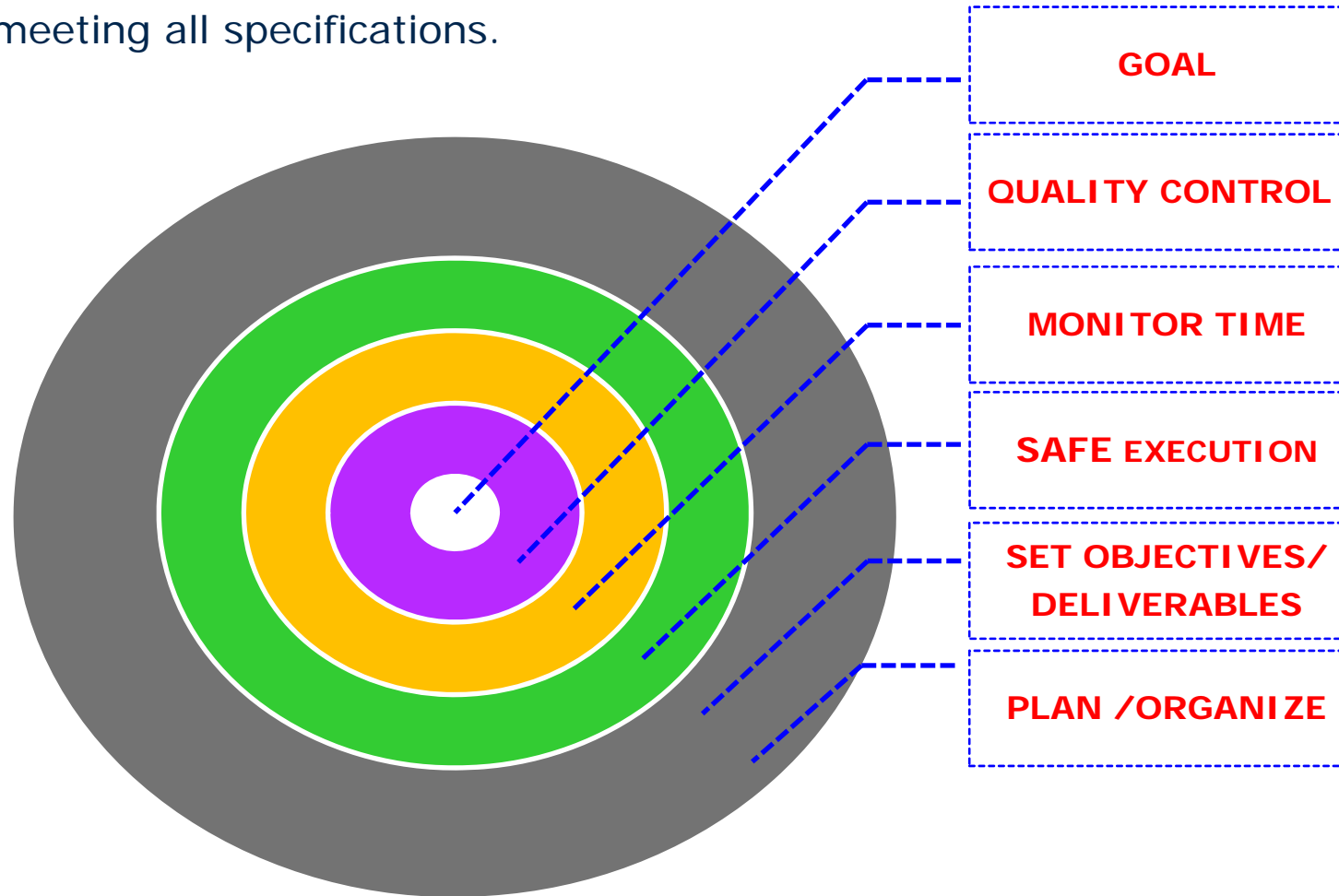
- ▶ Manufacture and transport new H.P. Scrubber from Austria to SAFCO.
- ▶ Replace the old H.P Scrubber with new one at 80mtr elevation.
- ▶ Remove and restore Connected Piping and Structures to facilitate replacement of H.P. Scrubber.

REPLACEMENT OF H.P. SCRUBBER

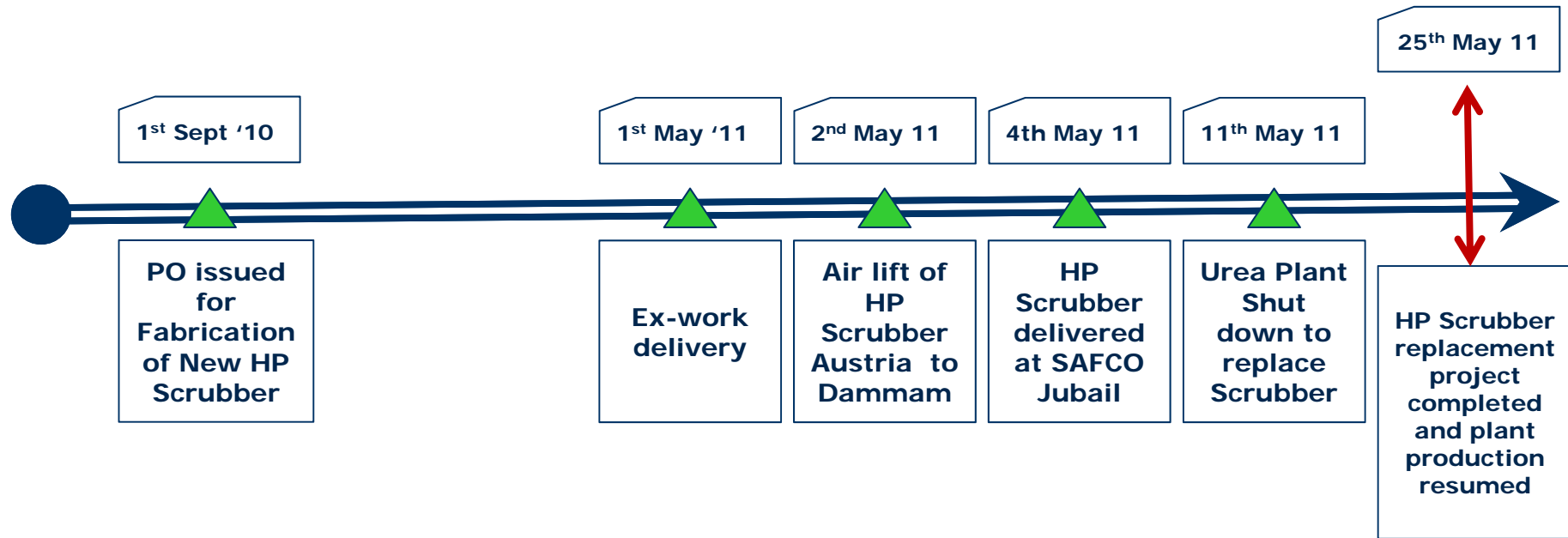
- i. PROJECT TARGET**
- ii. PROJECT MILESTONES**
- iii. PRE-SHUT DOWN PHASE- PLANNING**
- iv. SHUT DOWN PHASE - EXECUTION**

i. PROJECT TARGET

This Project is a sequence of unique, complex and connected activities having one goal and that must be completed within Planned duration, within budget and meeting all specifications.

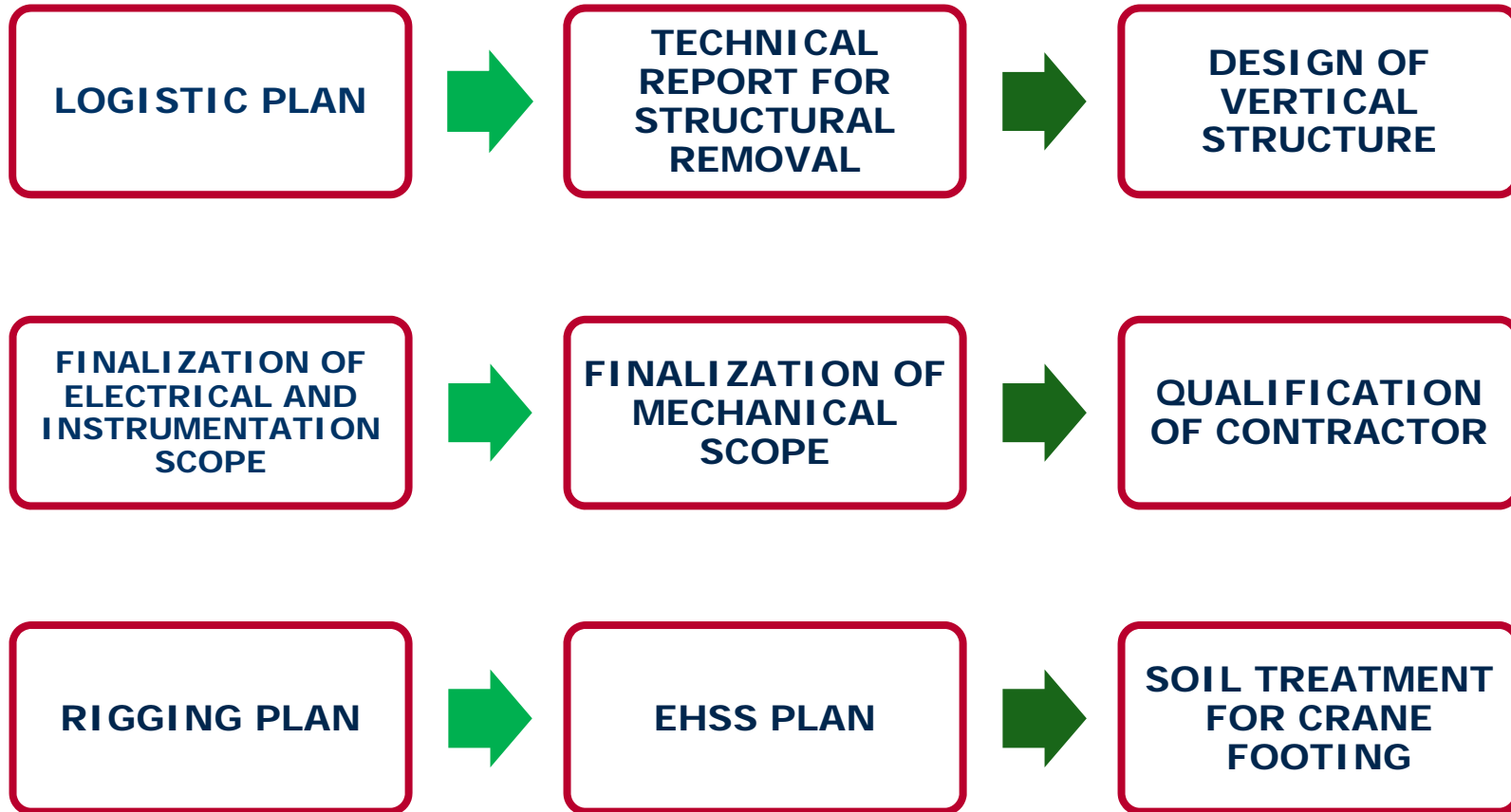


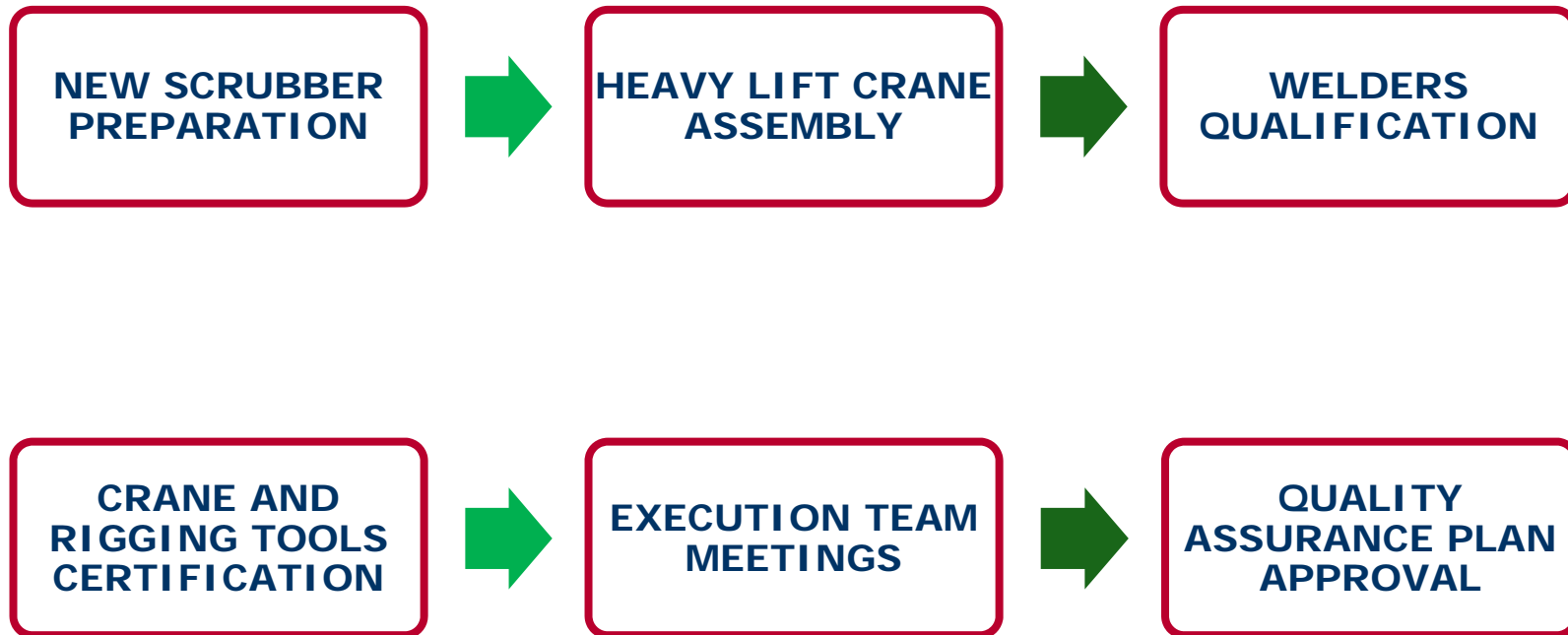
ii. PROJECT MILESTONE (NEW SCRUBBER)



Activity	Project Status			
	Contractual		Actual	
	Start	Completion	Start	Update
Engineering	15/09/2010	07/01/2011	15/09/2010	07/01/2011
Material Order & Delivery Status	11/10/2010	07/04/2011	11/10/2010	01/03/2011
Fabrication & Testing	07/12/2010	01/05/2011	07/12/2010	01/03/2011
Transportation	02/05/2011	02/05/2011	02.05.2011	02.05.2011

iii. PRE-SHUTDOWN PHASE PLANNING





iv. SHUT DOWN PHASE- EXECUTION



SUCCESS STORY

SF-II UREA PRODUCTION	Before Replacing HP Scrubber	1800 MTPD , Interrupted	Production increase = 190 MTPD
	After replacing HP Scrubber	1990 MTPD, Continuous	

CONTRIBUTION FACTORS: SABIC VALUES

Contributing factors for the successful story as below, but not limited to these



Inspire

**MOTIVATION AND ENCOURAGING THE EXECUTION TEAM AND CONTRACTORS.
UNDERSTANDING THEIR INDIVIDUAL CAPACITIES.**



Engage

**CREATED HEALTHY ENVIRONMENT AND ENSURED
ENGAGEMENT OF EXECUTION TEAM AND CONTRACTOR
THROUGHOUT.**



Create

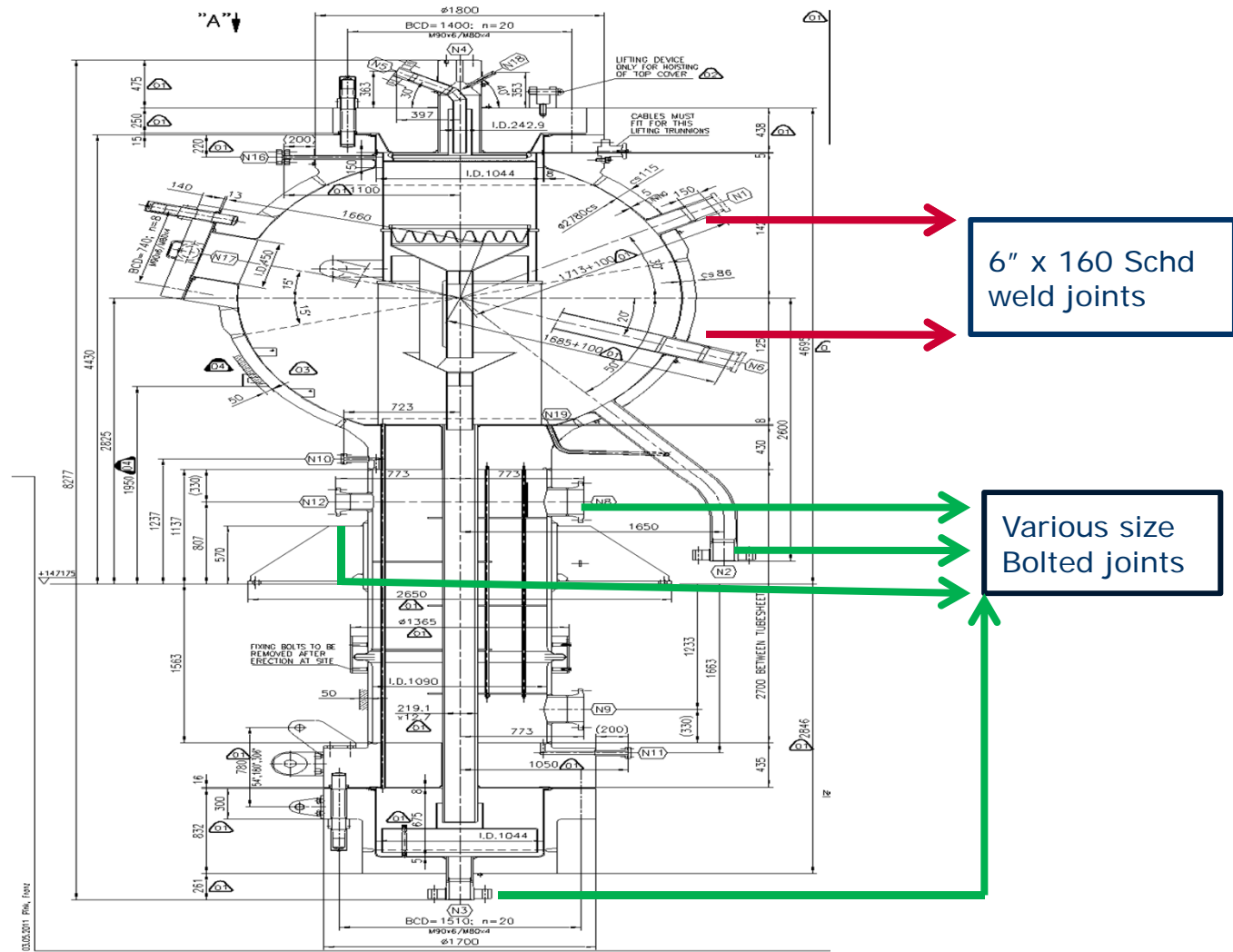
**READY AVAILABILITY OF MANUFACTURING TEAM FOR
SUPPORT AND APPROVING INITIATIVES OF EXECUTION
TEAM.**



Deliver

**UNDERSTANDING OF SMT EXPECTATIONS TO DELIVER IN
TIME AT OPTIMUM COST.**

H.P SCRUBEER CROSS SECTION VIEW



PHOTOGRAPHS- FABRICATION OF H.P.SCRUBBER



PHOTOGRAPHS - TRANSPORT FROM AUSTRIA TO SAUDI ARABIA



01.05.2011, Austria



02.05.2011, Austria



04.05.2011, SAFCO Jubail



05.05.2011, on Vertical Stand

PHOTOGRAPHS - SOIL PREPARATION



PHOTOGRAPHS - OLD SCRUBBER REMOVAL



PHOTOGRAPHS - NEW SCRUBBER INSTALLATION



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All good performance starts with clear goals."

سافكو
safco

